

Part Number: HD-ST18-SG-DT(E), HD-ST18-SG-WB(E),
HD-ST18-SG-GAM(E), HD-ST18-SG-GSL(E)
& HD-ST18-SG-C-GSL(E)



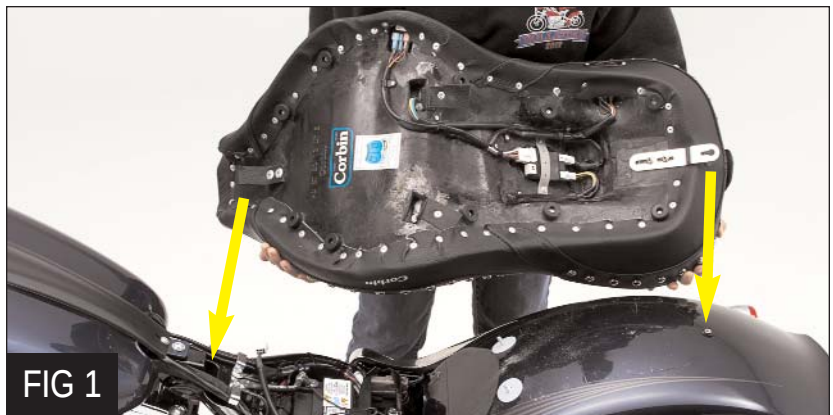
Description: Heated Dual Touring, Wall, Widowmaker & Gunslinger Saddles

Fitment: 2018-2024 Harley-Davidson Softail Sport Glide

Revision: 3

Tools Required	Parts List
7/16" socket or combination wrench 1/2" socket or combination wrench 7/16 open wrench 10mm socket and driver wrench 5/32 Allen wrench	ELECTRIC OPTION: 1 #SP02028 Small Fuse Adapter 1 Wire Harness 1 #FUSE-B-SMALL Wire Harness Cover 1 7.5 Small Fuses

1. Begin by removing your stock seat from the motorcycle. Refer to your owners manual if necessary.
2. Installation of the seat is simple, using a tongue in the front and an adjustable chrome tab in the rear. Simply slide the seat mounting tab located near the front of the saddle, under the bracket on the chassis (*Figure 1*) and then secure the rear with the stock mounting bolt or an ACST (*Figure 2*).



NOTE: Adjust the rear tab by using a 5/32 Allen wrench, to make sure it lines up to the rear attachment point.

HEATER INSTALLATION:

3. Remove left side cover (*Figure 3*).
4. Disconnect the battery negative terminal.
5. Insert the provided 7.5 AMP fuse onto the small fuse adapter.
6. Disconnect the ACCESSORY cable on the bike, remove the 7.5 AMP fuse and insert the fuse onto the adapter.
7. Insert fuse adapter back into the ACCESSORY position (*Figure 4*).



8. Next, you will need to cover the ACCESSORY cable and pigtail with the provided wire harness cover. Insert the adapter through the cover, then cover the entire ACCESSORY cable and pigtail (Figure 5).

9. Find a convenient place to ground the negative lead of the pigtail to your chassis. We used the spot shown in Figure 6 but any location with good contact to ground will work fine.

10. Route the wiring harness under the subframe support (Figure 7).

11. Plug the wiring harness into the seat and test. To do this, just flip the switch on the saddle. If the switch illuminates, the saddle heater is working.

12. Collect together excess wiring and bundle neatly and zip tie together.

13. Re-install your left side panel.

14. Proceed with saddle mounting as outlined above.

Enjoy your new saddle!

NOTE: The heater is controlled by the switch along the side of the saddle. The temperature is regulated by an internal thermostat when the heater switch is turned on.

WARNING: The heated seat will NOT turn off when the ignition is turned off. You must turn off your heated seat when not in use.

WARNING!

Heater elements should NEVER be installed in motorcycle seats used by riders that cannot sense heat.

Questions? Give us a holler...
800-223-4332
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FIG 4



FIG 5



FIG 6



FIG 7